CONVEYOR UNITS
QUALITY • PERFORMANCE • RELIABILITY

QUALITY POLICY STATEMENT.

Conveyor Units Limited / Bridge Bearings Limited are dedicated to the principle of never-ending improvements in innovation, product quality, reliability and customer service.

Our principal aim is to always supply to our customers exceptional quality products that comply with current standards and legislation within the UK and overseas markets, that meet and exceed customer expectations.

Our business strategy is to continually develop our range of products to meet the demands of our clients and end user customers in an ever-changing, materials handling world.

The establishment of a QUENSH management system is therefore the foundation to establish a company culture built upon continual improvement.

Our QUENSH management system is based on the requirements of BS EN ISO 9001, BS EN ISO 14001 & BS ISO 45001 and the company is fully committed to fulfilling these requirements.

The QUENSH system provides a framework for a risk-based approach to thinking, managing opportunities and mitigation of risks and has been developed to enable full integration of in-house, product, industry best practice and client specific requirements.

This in turn improves the overall efficiency of the organisation and supports top management with complaints / defects prevention, customer satisfaction, pursuit of continual improvement and the achievement of our QUENSH objectives.

The Directors will demonstrate leadership and commitment through the implementation of the QUENSH system, including the formulation, monitoring and measurement of our QUENSH objectives.

This policy will be communicated to all staff and stakeholders together with interested parties i.e. sub-contractors that may be working on our behalf, and will be available to the public via our web site: https://www.conveyor-units.co.uk/about-conveyor-units-limited/accreditation/

The Directors will review this policy and formulate QUENSH objectives during management reviews to ensure its integrity, effectiveness and compatibility with the context and strategic direction of the organisation.

Signed:

Liam Naven-Jones
Managing Director
Reviewed for effectiveness during Management Review Wednesday 4th November 2026 with no Changes.

CONVEYOR UNITS
QUALITY • PERFORMANCE • RELIABILITY

ENVIRONMENTAL POLICY STATEMENT.

The Directors of Conveyor Units Limited / Bridge Bearings Limited regards the promotion and preservation of the environment as a mutual objective for management and employees at all levels.

We are fully committed to protecting and continually improving the quality of our working and local environments.

We are committed to working pro-actively with, and communicating this policy to our employees, clients, contractors and all other external parties to achieve a safer, cleaner, healthier and sustainable environment that will fulfil present and future human needs and legislative requirements.

The objectives of this policy are to:

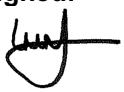
- Reduce the production of waste and encourage wherever possible it's re-use or re-cycling.
- Encourage greater staff involvement through environmental awareness training, the understanding of environmental issues, sustainability and continual environmental improvements.
- Encourage staff to become more efficient in their use and the preservation of energy.
- Evaluate environmental impacts when considering new products, plant, equipment, buildings and processes.
- Prevent pollution and nuisance.
- Manage the correct, safe and effective disposal of waste materials and products through approved and qualified agencies / providers.
- Maintain the office premises and surrounding work areas in a clean and tidy condition to ensure minimum impact on our customers and neighbours.

Conveyor Units Limited / Bridge Bearings Limited will comply with environmental laws, regulations and other requirements relevant to our business. We will provide appropriate resources and closely monitor our business administration, production and warehousing processes to ensure that the company's operations and opportunities are effectively managed and risks mitigated in accordance with the requirements of BS EN ISO 9001, BS EN ISO 14001 & BS ISO 45001.

This policy will be communicated to all staff and stakeholders together with interested parties i.e. sub-contractors that may be working on our behalf, and will be available to the public via our web site: https://www.conveyor-units.co.uk/about-conveyor-units-limited/accreditation/

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Signed:



Liam Naven-Jones
Managing Director
Reviewed for effectiveness during Management Review Wednesday 4th November 2026 with no Changes.

CONVEYOR UNITS
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HEALTH & SAFETY POLICY STATEMENT.

Management of Conveyor Units Limited / Bridge Bearings Limited regards the promotion of and continual improvement of Health and Safety performance as a mutual objective for management and employees at all levels.

Conveyor Units Limited / Bridge Bearings Limited are committed to at least complying with all applicable legal and other requirements to which we subscribe.

It is the declared company policy to do all that is reasonably practicable to prevent personal injury and ill health, damage to property and to protect everyone from foreseeable work hazards within the company's control, including the public in so far as they come into contact with our activities.

It is the policy of the company, where it is reasonably practicable to:

- Provide plant, equipment and systems of work that are safe and without risk to health.
- Provide for the safe storage, handling and transport of product, materials and equipment.
- Provide comprehensive information, instruction, training and supervision, ensuring the Health, Safety and Welfare of every employee.
- To maintain a safe and risk-free workplace and provide safe means of access to and egress from all workplace areas.
- Provide and maintain a safe and healthy working environment with appropriate welfare facilities.
- To undertake effective risk assessments and control risks by applying the agreed hierarchy of controls to support the elimination of hazards and reduce risks.
- To consult with our workforce and appointed representatives in our decision-making process.

All employees are encouraged to contribute towards making work areas as safe as possible by continually appraising working practices and ensuring that the safest possible methods are adopted.

Employees also have a duty to co-operate in this objective:

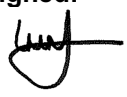
- By working safely and efficiently.
- By using any equipment provided in a safe and efficient manner.
- By reporting any incidents or near misses that have led or may lead to injury or damage.
- By adhering to safe working practices / procedures to secure a safe place of work.
- By assisting in the investigation of accidents, incidents and near misses.
- By taking a positive attitude to accident prevention, being vigilant at all times to prevent any mishaps however trivial and bringing them to the attention of the management.

Conveyor Units Limited / Bridge Bearings Limited will comply with Health & Safety laws, regulations and other requirements relevant to our business. We will provide appropriate resources and closely monitor our business administration, production and warehousing processes to ensure that the company's operations and opportunities are effectively managed and risks mitigated in accordance with the requirements of BS EN ISO 9001, BS EN ISO 14001 & BS ISO 45001.

This policy will be communicated to all staff and stakeholders together with interested parties i.e. sub-contractors that may be working on our behalf, and will be available to the public via our web site: https://www.conveyor-units.co.uk/about-conveyor-units-limited/accreditation/

The Directors will review this policy and formulate QUENSH objectives during management reviews to ensure its integrity, effectiveness and compatibility with the context and strategic direction of the organisation.

Signed:



Liam Naven-Jones
Managing Director
Reviewed for effectiveness during Management Review Wednesday 4th November 2026 with no Changes.